

SWIMMING POOLS

BONDING

E4204.1 Performance.

The equipotential bonding required by this section shall be installed to reduce voltage gradients in the pool area as prescribed.

E4204.2 Bonded parts.

The parts of pools, spas, and hot tubs specified in Items 1 through 7 shall be bonded together using insulated, covered or bare solid copper conductors not smaller than 8 AWG or using rigid metal conduit of brass or other identified corrosion-resistant metal. An 8 AWG or larger solid copper bonding conductor provided to reduce voltage gradients in the pool, spa, or hot tub area shall not be required to be extended or attached to remote panelboards, service equipment, or electrodes. Connections shall be made by exothermic welding or by listed pressure connectors or clamps that are labeled as being suitable for the purpose and that are made of stainless steel, brass, copper or copper alloy. Connection devices or fittings that depend solely on solder shall not be used. Sheet metal screws shall not be used to connect bonding conductors or connection devices:

1. Conductive pool shells. Bonding to conductive pool shells shall be provided as specified in Item 1.1 or 1.2. Poured concrete, pneumatically applied or sprayed concrete, and concrete block with painted or plastered coatings shall be considered to be conductive materials because of their water permeability and porosity. Vinyl liners and fiberglass composite shells shall be considered to be nonconductive materials.
 - 1.1. Structural Reinforcing Steel. Unencapsulated structural reinforcing steel shall be bonded together by steel tie wires or the equivalent. Where structural reinforcing steel is encapsulated in a nonconductive compound, a copper conductor grid shall be installed in accordance with Item 1.2.
 - 1.2. Copper Conductor Grid. A copper conductor grid shall be provided and shall comply with Items 1.2.1 through 1.2.4:
 - 1.2.1. It shall be constructed of minimum 8 AWG bare solid copper conductors bonded to each other at all points of crossing.
 - 1.2.2. It shall conform to the contour of the pool and the pool deck.
 - 1.2.3. It shall be arranged in a 12 inch (305 mm) by 12 inch (305 mm) network of conductors in a uniformly spaced perpendicular grid pattern with a tolerance of 4 inches (102 mm).
 - 1.2.4. It shall be secured within or under the pool not more than 6 inches (152 mm) from the outer contour of the pool shell.

2. Perimeter surfaces. The perimeter surface shall extend for 3 feet (914 mm) horizontally beyond the inside walls of the pool and shall include unpaved surfaces, poured concrete and other types of paving. Bonding to perimeter surfaces shall be provided as specified in Item 2.1 or 2.2 and shall be attached to the pool, spa, or hot tub reinforcing steel or copper conductor grid at a minimum of four points uniformly spaced around the perimeter of the pool, spa, or hot tub. For nonconductive pool shells, bonding at four points shall not be required.

2.1. Structural Reinforcing Steel. Structural reinforcing steel shall be bonded in accordance with Item 1.1.

2.2. Alternate Means. Where structural reinforcing steel is not available or is encapsulated in a nonconductive compound, a copper conductor(s) shall be used in accordance with Items 2.2.1 through 2.2.5:

2.2.1. At least one minimum 8 AWG bare solid copper conductor shall be provided.

2.2.2. The conductors shall follow the contour of the perimeter surface.

2.2.3. Splices shall be listed.

2.2.4. The required conductor shall be 18 to 24 inches (457 to 610 mm) from the inside walls of the pool.

2.2.5. The required conductor shall be secured within or under the perimeter surface 4 to 6 inches (102 mm to 152 mm) below the subgrade.

3. Metallic components. All metallic parts of the pool structure, including reinforcing metal not addressed in Item 1.1, shall be bonded. Where reinforcing steel is encapsulated with a nonconductive compound, the reinforcing steel shall not be required to be bonded.

4. Underwater lighting. All metal forming shells and mounting brackets of no-niche luminaires shall be bonded.

Exception: Listed low-voltage lighting systems with nonmetallic forming shells shall not require bonding.

5. Metal fittings. All metal fittings within or attached to the pool structure shall be bonded. Isolated parts that are not over 4 inches (102 mm) in any dimension and do not penetrate into the pool structure more than 1 inch (25.4 mm) shall not require bonding.

6. Electrical equipment. Metal parts of electrical equipment associated with the pool water circulating system, including pump motors and metal parts of equipment associated with pool covers, including electric motors, shall be bonded.

Exception: Metal parts of listed equipment incorporating an approved system of double insulation shall not be bonded.

6.1. Double-Insulated Water Pump Motors. Where a double-insulated water pump motor is installed under the provisions of this item, a solid 8 AWG copper conductor of sufficient length to make a bonding connection to a replacement motor shall be extended from the bonding grid to an accessible point in the vicinity of the pool pump motor. Where there is no connection between the swimming pool bonding grid and the equipment grounding system for the premises, this bonding conductor shall be connected to the equipment grounding conductor of the motor circuit.

6.2. Pool Water Heaters. For pool water heaters rated at more than 50 amperes and having specific instructions regarding bonding and grounding, only those parts designated to be bonded shall be bonded and only those parts designated to be grounded shall be grounded.

7. Metal wiring methods and equipment. Metal-sheathed cables and raceways, metal piping, and all fixed metal parts shall be bonded.

Exceptions:

1. Those separated from the pool by a permanent barrier shall not be required to be bonded.
2. Those greater than 5 feet (1524 mm) horizontally from the inside walls of the pool shall not be required to be bonded.
3. Those greater than 12 feet (3658 mm) measured vertically above the maximum water level of the pool, or as measured vertically above any observation stands, towers, or platforms, or any diving structures, shall not be required to be bonded.

E4204.3 Pool water.

The pool water shall be intentionally bonded by means of a conductive surface area not less than 9 square inches (5806 mm²) installed in contact with the pool water. This bond shall be permitted to consist of parts that are required to be bonded in Section E4204.2.

E4204.4 Bonding of outdoor hot tubs and spas.

Outdoor hot tubs and spas shall comply with the bonding requirements of Sections E4204.1 through E4204.3. Bonding by metal-to-metal mounting on a common frame or base shall be permitted. The metal bands or hoops used to secure wooden staves shall not be required to be bonded as required in Section E4204.2.

E4204.5 Bonding of indoor hot tubs and spas.

The following parts of indoor hot tubs and spas shall be bonded together:

1. All metal fittings within or attached to the hot tub or spa structure.
2. Metal parts of electrical equipment associated with the hot tub or spa water circulating system, including pump motors.

3. Metal raceway and metal piping that are within 5 feet (1524 mm) of the inside walls of the hot tub or spa and that are not separated from the spa or hot tub by a permanent barrier.
4. All metal surfaces that are within 5 feet (1524 mm) of the inside walls of the hot tub or spa and that are not separated from the hot tub or spa area by a permanent barrier.

Exceptions:

1. Small conductive surfaces not likely to become energized, such as air and water jets and drain fittings, where not connected to metallic piping, towel bars, mirror frames, and similar nonelectrical equipment, shall not be required to be bonded.
2. Metal parts of electrical equipment associated with the water circulating system, including pump motors that are part of a listed self-contained hot tub or spa.
3. Electrical devices and controls that are not associated with the hot tubs or spas and that are located less than 5 feet (1524 mm) from such units.

E4204.5.1 Methods.

All metal parts associated with the hot tub or spa shall be bonded by any of the following methods:

1. The interconnection of threaded metal piping and fittings.
2. Metal-to-metal mounting on a common frame or base
3. The provision of an insulated, covered or bare solid copper bonding jumper not smaller than 8 AWG. It shall not be the intent to require that the 8 AWG or larger solid copper bonding conductor be extended or attached to any remote panelboard, service equipment, or any electrode, but only that it shall be employed to eliminate voltage gradients in the hot tub or spa area as prescribed

E4204.5.2 Connections.

Connections shall be made by exothermic welding or by listed pressure connectors or clamps that are labeled as being suitable for the purpose and that are made of stainless steel, brass, copper or copper alloy. Connection devices or fittings that depend solely on solder shall not be used. Sheet metal screws shall not be used to connect bonding conductors or connection devices.

SECTION E4205 GROUNDING

E4205.1 Equipment to be grounded.

The following equipment shall be grounded:

1. Through-wall lighting assemblies and underwater luminaires other than those low-voltage lighting products listed for the application without a grounding conductor.

2. All electrical equipment located within 5 feet (1524 mm) of the inside wall of the pool, spa or hot tub
3. All electrical equipment associated with the recirculating system of the pool, spa or hot tub.
4. Junction boxes.
5. Transformer enclosures.
6. Ground-fault circuit-interrupters.
7. Panelboards that are not part of the service equipment and that supply any electrical equipment associated with the pool, spa or hot tub.

E4205.2 Luminaires and related equipment.

Through-wall lighting assemblies, wet-niche, dry-niche, or no-niche luminaires shall be connected to an insulated copper equipment grounding conductor sized in accordance with Table E3908.12 but not smaller than 12 AWG. The equipment grounding conductor between the wiring chamber of the secondary winding of a transformer and a junction box shall be sized in accordance with the overcurrent device in such circuit. The junction box, transformer enclosure, or other enclosure in the supply circuit to a wet-niche or no-niche luminaire and the field-wiring chamber of a dry-niche luminaire shall be grounded to the equipment grounding terminal of the panelboard. The equipment grounding terminal shall be directly connected to the panelboard enclosure. The equipment grounding conductor shall be installed without joint or splice.

Exceptions:

1. Where more than one underwater luminaire is supplied by the same branch circuit, the equipment grounding conductor, installed between the junction boxes, transformer enclosures, or other enclosures in the supply circuit to wet-niche luminaires, or between the field-wiring compartments of dry-niche luminaires, shall be permitted to be terminated on grounding terminals.
2. Where an underwater luminaire is supplied from a transformer, ground-fault circuit-interrupter, clock-operated switch, or a manual snap switch that is located between the panelboard and a junction box connected to the conduit that extends directly to the underwater luminaire, the equipment grounding conductor shall be permitted to terminate on grounding terminals on the transformer, ground-fault circuit-interrupter, clock-operated switch enclosure, or an outlet box used to enclose a snap switch.

E4205.3 Nonmetallic conduit.

Where a nonmetallic conduit is installed between a forming shell and a junction box, transformer enclosure, or other enclosure, a 8 AWG insulated copper bonding jumper shall be installed in this conduit except where a listed low-voltage lighting system not requiring grounding is used. The bonding jumper shall be terminated in the forming shell, junction box or transformer enclosure, or ground-fault

circuit-interrupter enclosure. The termination of the 8 AWG bonding jumper in the forming shell shall be covered with, or encapsulated in, a listed potting compound to protect such connection from the possible deteriorating effect of pool water.

E4205.4 Flexible cords.

Wet-niche luminaires that are supplied by a flexible cord or cable shall have all exposed noncurrent-carrying metal parts grounded by an insulated copper equipment grounding conductor that is an integral part of the cord or cable. This grounding conductor shall be connected to a grounding terminal in the supply junction box, transformer enclosure, or other enclosure. The grounding conductor shall not be smaller than the supply conductors and not smaller than 16 AWG.

E4205.5 Motors.

Pool-associated motors shall be connected to an insulated copper equipment grounding conductor sized in accordance with Table E3908.12, but not smaller than 12 AWG. Where the branch circuit supplying the motor is installed in the interior of a one-family dwelling or in the interior of accessory buildings associated with a one-family dwelling, using a cable wiring method permitted by Table E4202.1, an uninsulated equipment grounding conductor shall be permitted provided that it is enclosed within the outer sheath of the cable assembly.

E4205.6 Feeders.

An equipment grounding conductor shall be installed with the feeder conductors between the grounding terminal of the pool equipment panelboard and the grounding terminal of the applicable service equipment or source of a separately derived system. The equipment grounding conductor shall be insulated, shall be sized in accordance with Table E3908.12, and shall be not smaller than 12 AWG.

Exception: An existing feeder between an existing remote panelboard and service equipment shall be permitted to run in flexible metal conduit or an approved cable assembly that includes an equipment grounding conductor within its outer sheath. The equipment grounding conductor shall not be connected to the grounded conductor in the remote panelboard.

E4205.6.1 Separate buildings.

A feeder to a separate building or structure shall be permitted to supply swimming pool equipment branch circuits, or feeders supplying swimming pool equipment branch circuits, provided that the grounding arrangements in the separate building meet the requirements of Section E3607.3. Where installed in other than existing feeders covered in the exception to Section E4205.6, a separate equipment grounding conductor shall be an insulated conductor.

E4205.7 Cord-connected equipment.

Where fixed or stationary equipment is connected with a flexible cord to facilitate removal or disconnection for maintenance, repair, or storage, as provided in Section E4202.2, the equipment

grounding conductors shall be connected to a fixed metal part of the assembly. The removable part shall be mounted on or bonded to the fixed metal part.

E4205.8 Other equipment.

Other electrical equipment shall be grounded in accordance with Section E3908.